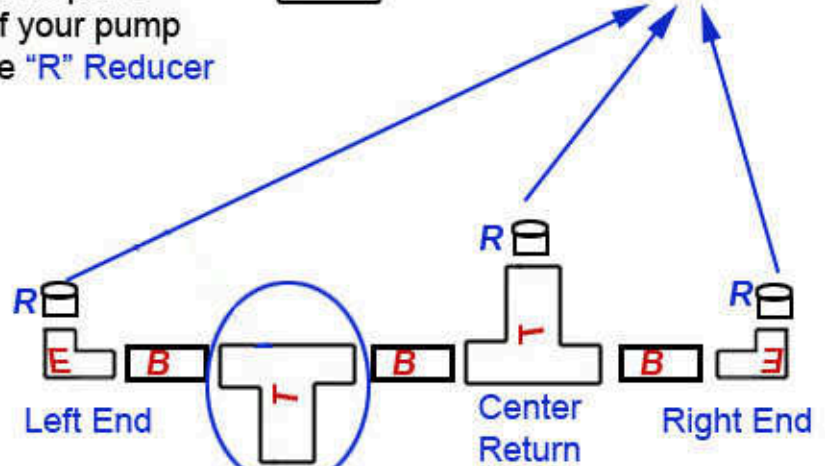


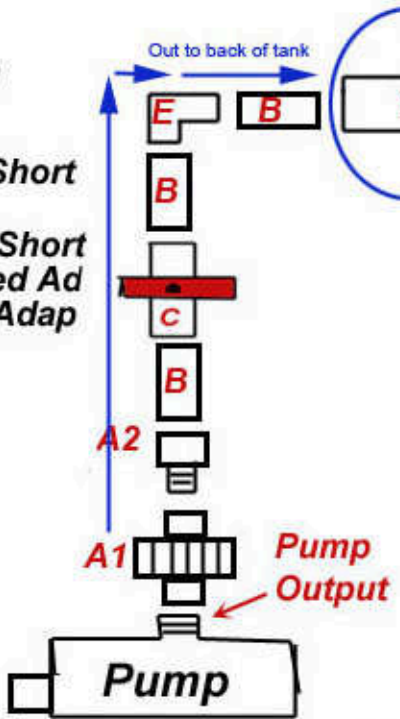
**"Return" Parts List  
Not To Scale**



The diagram below shows how to plumb both a double & tripple return from the pump. For a single return omit the "T's" and use a single "E" (Elbow) to direct the water "UP". To the right is the diagram for all parts for the vertical part of the return. Example: If your pump has a 3/4" output then use 3/4" parts up to the "R" Reducer. Then proceed with 1/2" pipe & fittings.



- A<sup>1</sup> = Union
- A<sup>2</sup> = Male Adaptor
- B = Straight PVC
- C = Ball Valve - Slip
- D = Straight PVC
- E = Elbow
- F = Straight PVC -Short
- G = Elbow
- H = Straight PVC - Short
- I = Female Threaded Ad
- J = Male Threaded Adap
- K = Straight PVC
- L = Elbow
- T = PVC "T"
- R = Reducer



Same Part - just turned to show actual positioning

**NOTE:** 1/8" Hole - this hole will suck in air & break the back feed upon turning off the pump or for a power outage. Keep this hole clean or your return will continue to siphon water to your sump until the bottom elbow (L) sucks air!

See "How To Drill A Siphon Break Hole" for detailed instructions.